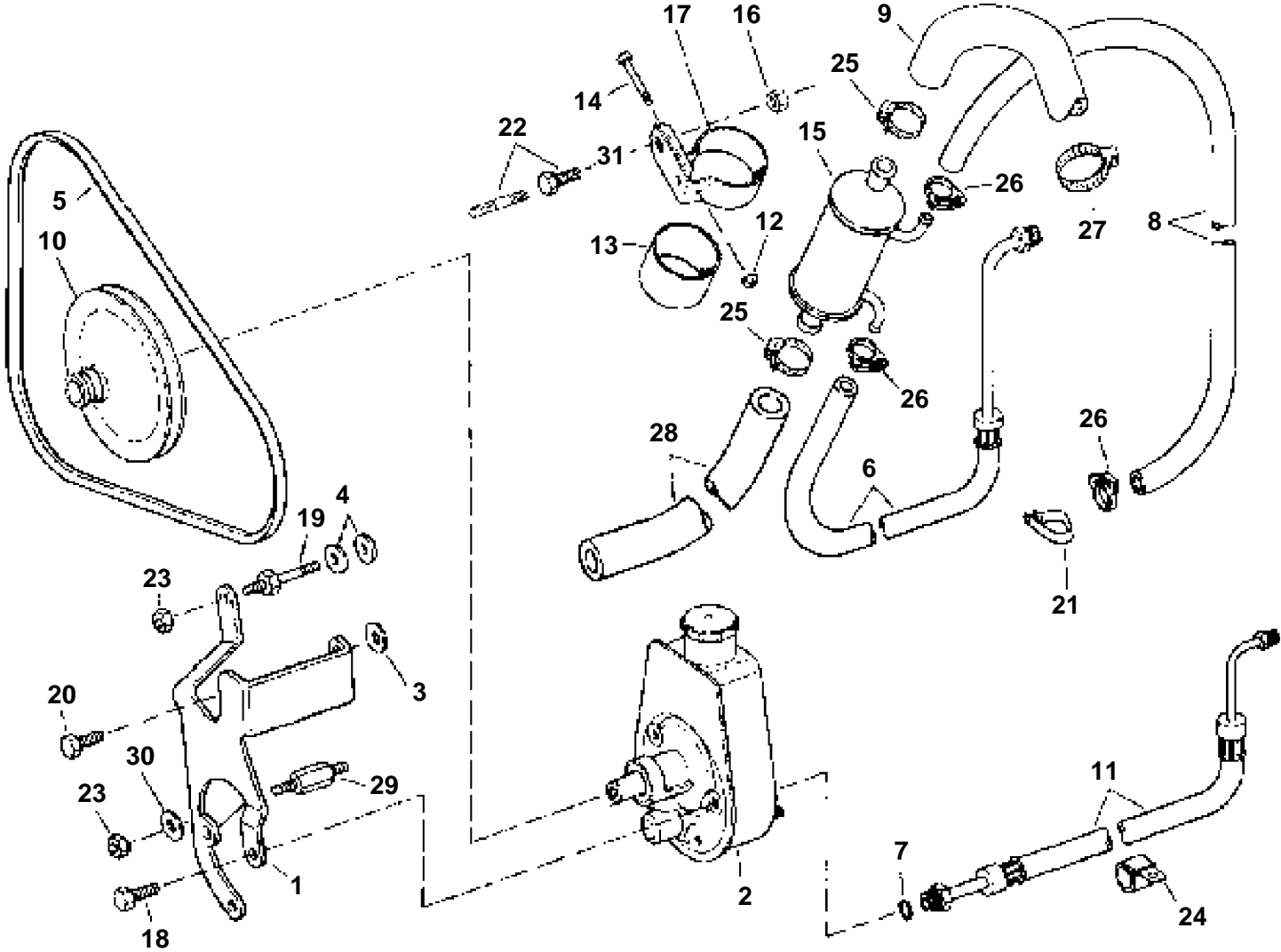


POWER STEERING PUMP



GR71919

# POWER STEERING PUMP

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3856871	1	Bracket, P/S pump to engine	
2	3850491	1	Power steering pump	
3	3852162	1	Washer, P/S pump bracket to cylinder head	
4	3852162	2	Washer, Stud, water/steering pump to engine	
5	3852464	1	V-belt, P/S pump	
6	3854056	1	Hose, Cylinder to oil cooler	GL/GS
	3854168	1	Hose, Cylinder to oil cooler	Gi
7	3852497	1	O-ring, Pressure hose to steering pump	
8	3852839	1	Hose, Oil cooler to steering pump	Return
9	3852281	1	Hose, Gimbal to cooler	GL/GS
	3856251	1	Hose, Gimbal to cooler	Gi
10	3853804	1	Pulley, P/S pump	
11	3853918	1	Hose, P/S pump to pressure valve	GL/GS
	3853967	1	Hose, P/S pump to pressure valve	Gi
12	3852079	1	Nut, Oil cooler & bracket assy	
13	3853236	1	Spacer, Oil cooler	
14	3852126	1	Screw, Oil cooler & bracket assy	
15	3851921	1	Oil cooler	
16	3852065	1	Nut, Oil cooler assy to flywheel hsg	GL/GS
	3852177	1	Nut, P/S cooler clamp to reservoir	Gi
17	3852218	1	Clamp, Engine oil cooler, power steering	GL/GS
18	3853405	3	Screw, Steering pump bracket	
19	3852507	1	Stud, Bracket to water pump	
20	3853557	1	Screw, Bracket to cylinder head	
21	3852837	1	Clamp, P/S hoses to head	Port, rear
22	3853326	1	Screw, Cooler to flywheel hsg	GL/GS
	3852093	1	Stud, Clamp, P/S cooler	Gi
23	3853403	2	Nut, Stud, P/S pump bracket	
24	3852490	1	Clamp, Hoses to front mount	
25	3853786	2	Clamp, Hose, oil cooler, water	
26	3852196	2	Clamp, Hose, P/S pump to oil cooler	Return
	3852196	1	Clamp, Hose, P/S cylinder to oil cooler	Return
27	3853786	1	Clamp, Hose, water to gimbal hsg	SX
28	3855678	1	Hose, Cooler to pump	GL/GS
	3856249	1	Hose, Cooler to pump	Gi
29	3856973	1	Stud, P/S pump bracket to engine	
30	3852054	1	Washer, Bracket to stud	
31	3852058	1	Washer, Oil cooler clamp to reservoir	Gi; Not shown